

# QUESTIONNAIRE

## HIGH PRECISION SLITTING LINE

### 1. CUSTOMER

Company \_\_\_\_\_  
 Contact person \_\_\_\_\_  
 Street \_\_\_\_\_  
 Postcode / town / state \_\_\_\_\_  
 Country \_\_\_\_\_  
 Website \_\_\_\_\_  
 E-Mail \_\_\_\_\_  
 Phone \_\_\_\_\_

### 2. MATERIAL DATA

Material \_\_\_\_\_  
 Material surface  dry  slightly oiled  galvanized  
 coated  polished  others \_\_\_\_\_  
 Tensile strength \_\_\_\_\_ N/mm<sup>2</sup>-PSI  
 Yield strength \_\_\_\_\_ N/mm<sup>2</sup>-PSI  
 Elongation \_\_\_\_\_ %  
 Material width min. \_\_\_\_\_ mm-inch  
 max. \_\_\_\_\_ mm-inch  
 Material thickness \_\_\_\_\_ mm-inch

### 3. LINE DATA

Line direction  from right to left  
 (seen from the operator side)  from left to right  
 Decoiling  from top  
 from bottom  
 Recoiling  to top  
 to bottom  
 Line speed \_\_\_\_\_ m/min-FPM  
 Shop conditions minimal temperature \_\_\_\_\_ °C  
 maximum temperature \_\_\_\_\_ °C  
 maximum humidity \_\_\_\_\_ %

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#### 4. CAPACITY

Tons per year \_\_\_\_\_ t  
 Working days per year \_\_\_\_\_ days  
 Shifts per day  1 shift  2 shifts  3 shifts  
 Working hours per day \_\_\_\_\_ h

#### 5. HIGH PRECISION SLITTING SHEAR

Max. number of cuts \_\_\_\_\_ strips  
 Strip width \_\_\_\_\_ mm-inch

#### 6. DECOILER

Coil inside diameter \_\_\_\_\_ mm-inch  
 Coil outside diameter \_\_\_\_\_ mm-inch  
 Coil weight \_\_\_\_\_ kg-lbs

#### 7. RECOILER

Coil inside diameter \_\_\_\_\_ mm-inch  
 Coil outside diameter \_\_\_\_\_ mm-inch  
 Coil weight \_\_\_\_\_ kg-lbs  
 Recoiling  direct  
 on sleeves  
 steel  cardboard  plastic

#### 8. ELECTRIC

Main connection \_\_\_\_\_ V \_\_\_\_\_ Hz

#### 9. PNEUMATIC

Pressure \_\_\_\_\_ bar

#### 10. CUSTOMERS SPECIFICATIONS

(if available, please enclose)  yes  no

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### 11. LINE EQUIPMENT

If possible please inform us with which additional equipment the **HIGH PRECISION SLITTING LINE** should be fitted

- Coil storage
- Sleeve storage
- Coil car
- Paper recoiler
- Crop shear (entry)
- Tool changing device
- Scrap cutter
- Crop shear (exit)
- Paper decoiler
- Coil discharging car
- Turnstile
- Scrap baller
- Strip edge winder

### 12. OTHER EQUIPMENTS

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If you need after the **HIGH PRECISION SLITTING LINE** a packing line, please inform us that we can discuss the requirements with you.

Packing line  yes  no

### 13. OTHERS

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Date: \_\_\_\_\_